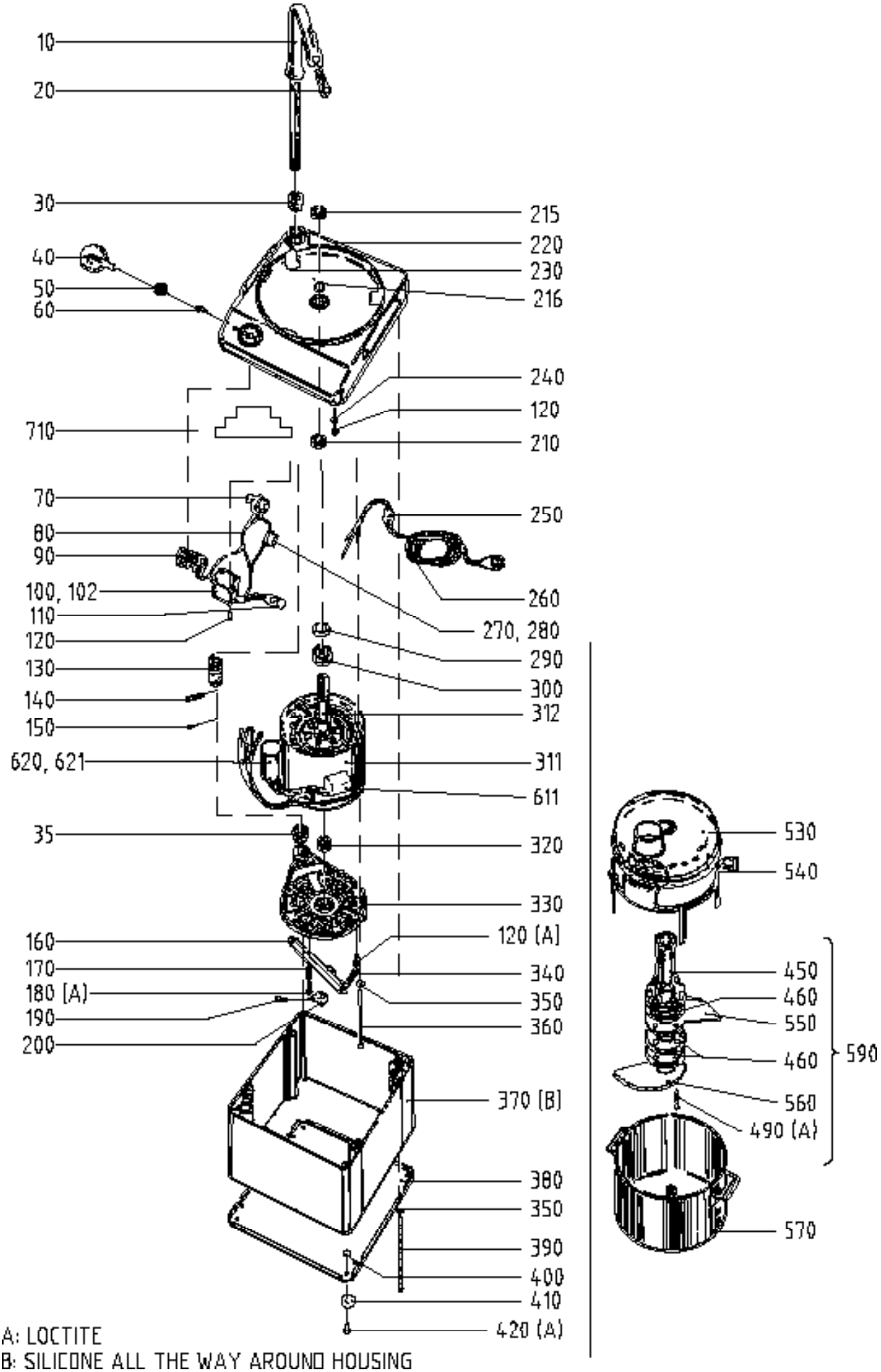
VERTICAL CUTTER MIXER VCM-41/42



A: LOCTITE
B: SILICONE ALL THE WAY AROUND HOUSING

Vertical Cutter Mixer VCM-41

No. on drawing	Item No.	Description	Pcs
10	22034	Safety arm	1
20	22068	Magnetic switch HM-17	1
30	22486	Bushing, safety arm, upper	1
35	22064	Bushing, safety arm	1
40	22091	Twist knob pulse 0-I	1
50	10384	Seal washer V-10A	1
60	14131	Screw MFX-H M4X16	2
70	15769	Safety micro switch	1
80	22085	Wire harness AWG compl.	1
90	15468	Selecting switch CA20, US	1
100	15815	Contactor BF1210A110	1
102	15810	Contactor 11BG0610A230	2
110	15111	RC-circuit 110v	1
110	15110	RC-circuit 230v	1
120	14332	Screw MRX M4X10 A2 70 PH	5
130	22062	Spring, pressure	1
140	22493	Pin	1
150	14771	Screw RXK-H ST 4,2X9,5 FZB	1
160	22071	Brake device L=165	1
170	22063	Sleeve	1
180	14336	Screw MRT M4X25 A2 70 T20	2
190	14754	Screw RX-TP 6-19X20 FZB	1
200	22046	Cam knob	1
210	10451	Sealwash 20X30X5 TRA200200	1
215	10450	Seal washer BAUD2SL 25X35X7	1
216	10262	Seal ring V-18S	1
220	22216	Top cover VCM-41/42	1
230	22043	Buffer	3
240	14084	Lock washer FBB 4.1 A2	3
250	15636	Cable retainer PR 15,2 metal	1
260	15147	Supply cord CB RG-100/200/250/350/61/41	1
260	15208	Supply cord SJT3X14 AWG, US	1
270	15384	Fuse T100MA	1
280	15385	Fuse holder	1
290	10373	Pre load washer 46X38X0,4	1
300	10420	Ball bearing 6005-2RS1	1
311	15740	Stator VCM-41 110-120 1 60	1
311	15741	Stator VCM41 220-240 1 50/60	1
312	15730	Rotor VCM/FP41 550W	1
320	10421	Ball bearing 6003-2RS	1
330	22220	Motor shield	1
340	22457	Draw spring	1
350	14085	Lock washer FBB 5,1 A2	8
360	22055	Screw, M6S M5X159,5 8,8 FZB	4
370	22040	Machine housing compl.	1
380	22042	Protection plate	1
390	22054	Screw, housing M5X175	4
400	14004	Nut M6M M4 A2 70	4
410	10494	Rubber foot F-107 B	4
420	14424	Screw LKCSF M4X12 A2 70	4
450	22060	Knife head	1
460	22067	Spacer, knife	3
490	14154	Screw MFS M5X35	4
530	22426	Lid for bowl, PSU-4L	1
540	22427	Scraper for bowl PSU 4L	1
550	22391	Knife-upper, serrated-4L	1

VERTICAL CUTTER MIXER VCM-41

No. on drawing	Item No.	Description	Pcs
560	22392	Knife-lower, serrated	1
570	22053	Bowl 4L	1
590	22390	Knife unit	1
611	15283	STARTING RELAY, 100V	1
611	15282	Starting relay, 2000V	1
620	15285	CAPACITOR 240 MF, 120V	1
620	15280	CAPACITOR 60 MF, 260V	1
621	15284	CAPACITOR 20 MF, 400V	1
621	15281	CAPACITOR 20 MF, 400V	1
710	22691	Kit time relay	1

VERTICAL CUTTER MIXER VCM-42

No. on drawing	Item No.	Description	Pcs
10	22034	Safety arm	1
20	22068	Magnetic switch HM-17	1
30	22486	Bushing, safety arm, upper	1
35	22064	Bushing, safety arm	1
40	22092	Twist knob pulse 0-I-II	1
50	10384	Seal washer V-10A	1
60	14131	Screw MFX-H M4X16	2
70	15769	Safety micro switch	1
80	22187	Wire harness AWG 3 phase	1
90	15467	Selecting switch CA10, US	1
102	15810	Contactor 11BG0610A230	2
102	15818	Contactor 11BG0610A400	2
110	15110	RC-circuit 230v	1
120	14332	Screw MRX M4X10 A2 70 PH	5
130	22062	Spring, pressure	1
140	22493	Pin	1
150	14771	Screw RXK-H ST 4,2X9,5 FZB	1
160	22071	Brake device L=165	1
170	22063	Sleeve	1
180	14336	Screw MRT M4X25 A2 70 T20	2
190	14754	Screw RX-TP 6-19X20 FZB	1
200	22046	Cam knob	1
210	10451	Sealwash 20X30X5 TRA200200	1
215	10450	Seal washer BAUD2SL 25X35X7	1
216	10262	Seal ring V-18S	1
220	22216	Top cover VCM-41/42	1
230	22043	Buffer	3
240	14084	Lock washer FBB 4.1 A2	3
250	15623	Cable ret. PR 18,5 metal dia12	1
260	15173	Supply cord 3 phse	1
270	15384	Fuse T100MA	1
280	15385	Fuse holder	1
290	10373	Pre load washer 46X38X0,4	1
300	10420	Ball bearing 6005-2RS1	1
311	15747	Stator VCM-42 380-415 3 50/60	1
312	15735	Rotor VCM-42 3-phase	1
320	10421	Ball bearing 6003-2RS	1
330	22220	Motor shield	1
340	22457	Draw spring	1
350	14085	Lock washer FBB 5,1 A2	8
360	22055	Screw, M6S M5X159,5 8,8 FZB	4

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450	22060	Knife head	1
460	22067	Spacer, knife	3
490	14154	Screw MFS M5X35	4
530	22426	Lid for bowl, PSU-4L	1
540	22427	Scraper for bowl PSU 4L	1
550	22391	Knife-upper, serrated-4L	1
560	22392	Knife-lower, serrated	1
570	22053	Bowl 4L	1
590	22390	Knife unit	1
710	22692	Kit time relay	1