



Service Instructions

RG-400i, RG-300i and RG-350 Dicing Grid

Replacement of Knives



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General

These service instructions are intended for removal and replacement of knives on RG-400i, RG-300i and RG-350 dicing grids.

These service instructions are prepared for the use of trained service technicians and should not be used by those not properly qualified.

Installation, operation and cleaning

Refer to HALLDE User Manual.

Tools

- Standards set of hand tools
- Rubber or plastic mallet
- HALLDE tool for inner lock ring (HALLDE article number 62449)

Thread locking

- Nylock screws

Removal and replacement of part

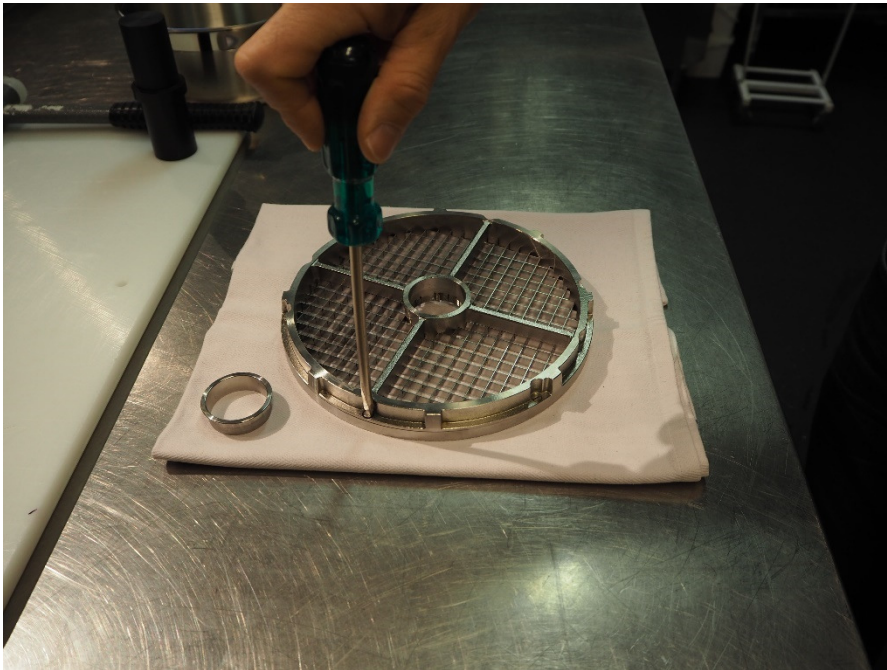
1. Put the dicing grid upside down, use a support to make sure a minimum of 5 cm (2") free space under the dicing grid. A sauce pan can be used to support the dicing grid.



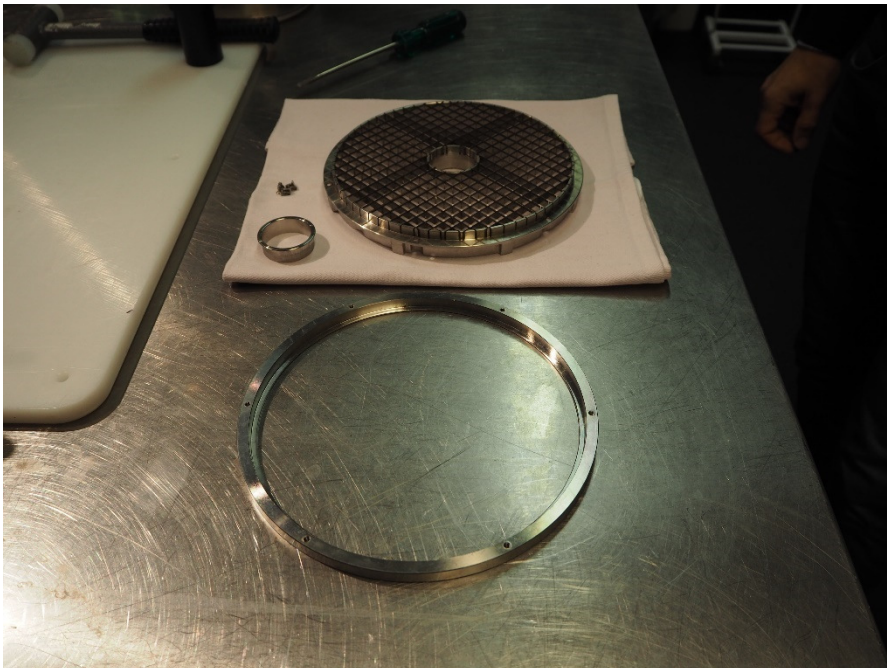
2. Use the HALLDE inner lock ring tool and a mallet to carefully knock lose the inner locking ring.



3. Remove the Nylock screws.



4. Remove the outer locking ring.



5. Remove and replace the knives.

6. Assemble the outer locking ring.

Note! New Nylock screws must be used, do not re-use the old Nylock screws.

7. Position the dicing grid on the support, sharp side of knives facing up.

8. Use a mallet and the HALLDE inner lock ring tool knock the inner locking ring in position.

Note! Make sure that the locking ring is pushed all the way down against the knives.

