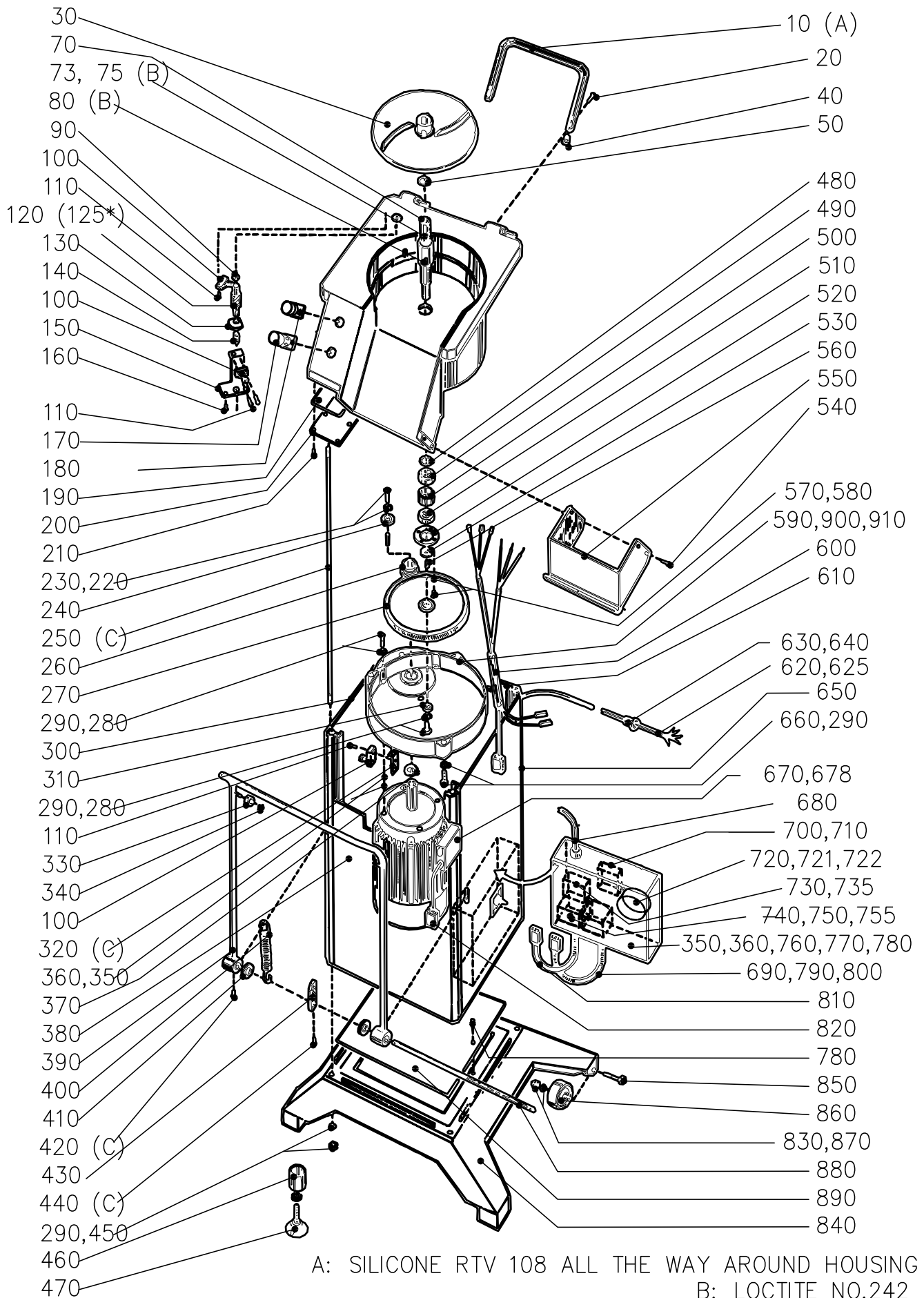




(*) For machines sold before 1999.

RG-400

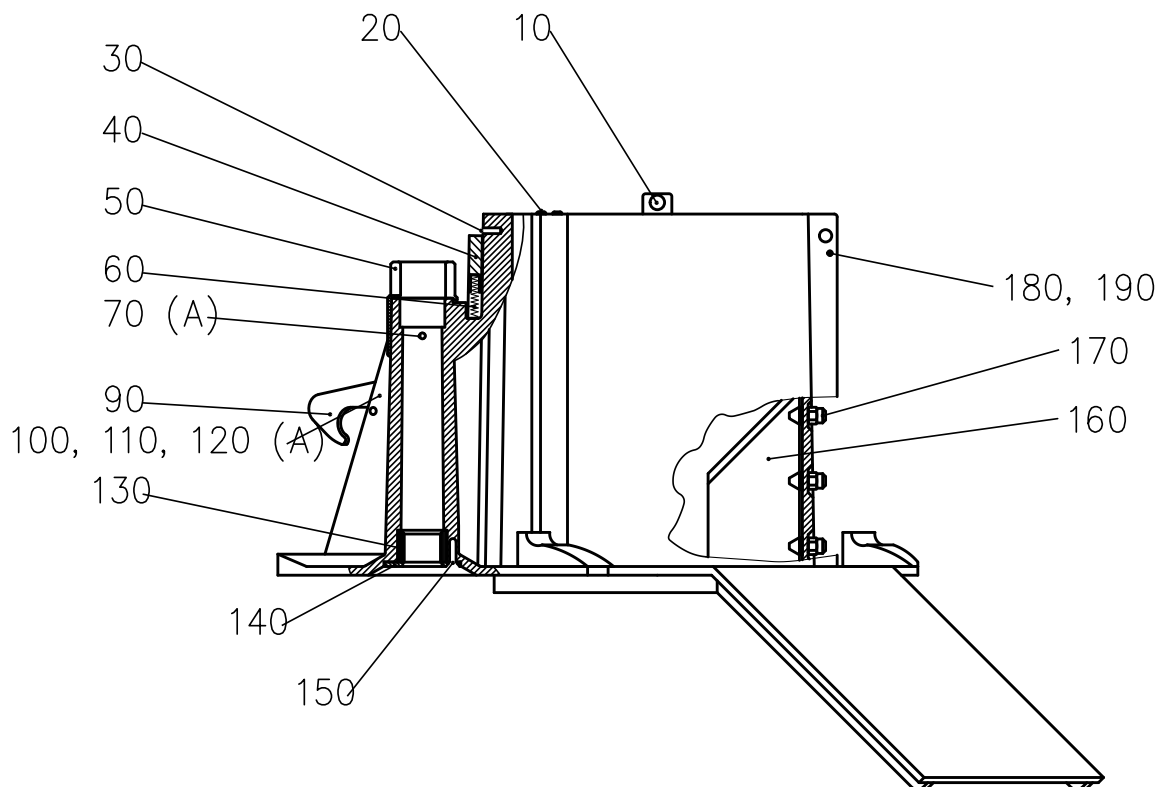
No. on drawing	Item No.	Description	Pcs
10	3110	Handle knifechamber	1
20	14376	Screw MCS M8X30 A270	2
30	3086	Ejector plate	1
40	10344	Plug GL 320 black	2
50	10311	Seal ring V-35S	1
70	3180	Knife shaft compl.	1
73	40548	Carrier pin	1
75	14844	Locking screw PSS M8X 12 A2 70	1
80	3152	Carrier pin for ejector plate	1
90	10325	Seal ring 17.1X1.6	1
100	15586	Safety switch KB5FKR-U	3
110	14308	Screw MCS M3X20 A270	6
120	33317	Shaft safety switch M99	1
125	3125	Shaft f. safety switch	1
130	3126	Thrust plate	1
140	10324	Spring, safety switch 22510	1
150	3124	Bracket f. safety switch	1
160	14512	Screw M65 M5X10H A270	3
170	15439	Push button o complete	1
180	15440	Push button 1 complete	1
190	10323	Seal ring dia. 2.4 L=325	1
200	3096	Cover plate	1
210	14662	Screw KFSS ST3.5X13 A2 70	6
220	14564	Screw M6F M10X30 A2 70	1
230	14090	Washer FBB 10.2 A2	1
240	3159	Washer for geel wheel, motor	1
250	3061	Pull rod M 8	4
260	3083	Gear wheel 52.6	1
270	3057	Gear wheel 173.2	1
280	14544	Screw M6S M8X22H A2 70	5
290	14088	Lock washer FBB 8.2 A2	7
300	3060 4	Machine housing left part	1
310	3158	Washer gear wheel, knife shaft	1
320	3130	Bracket f handle locking	1
330	37217	Roller locking handle	2
340	10326	Lock ring SGA 8 SS	2
350	14084	Lock washer FBB 4.1 A2	1
360	14629	Screw RTK ST3,5X9,5	2
370	10342	Seal ring basl 42X55X7	1
380	3060 1	Machine housing front part	1
390	3078	Lock handle	1
400	3111	Tension spring	2
410	3089	Bushing for lock handle	2
420	14849	Screw TSS 8X25 A2 70	2
430	3108	Stopper for lock handle	1
440	14845	Screw TSS 8X15 A2 70	1
450	14048	Nut M8	4
460	3154	Protection tube	2
470	10328	Rubber foot no. 19M 10X60	2
480	10318	Seal ring 25X40X7	1
490	10320	Ball bearing 6205-2RS	1
500	3055	Spacer ring 20/28	1
510	10319	Ball bearing 6304 2RS	1
520	3054	Ball bearing cover	1
530	3056	Spacer ring 20/28	1
540	14443	Screw LSKS M5X12 A2 70	4
550	3112	Safety guard	1

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No. on drawing	Item No.	Description	Pcs
560	10321	Key PKR 6X6X16	1
570	14085	Lock washer FBB 5,1 A2	4
580	14343	Screw MCS M5X12 70	4
590	3120	Motor bearer	1
600	3191	Wiring loom, machine	1
610	3060 3	Machine housing back part	1
620	15144	Supply cord CB 3 phse	1
625	3193	Supply cord US	1
630	15381	Cable ret PR 22.5 dia 15	1
640	15443	Nut PR 22.5/PG16 metal	3
650	3060 2	Machine housing right part	1
660	14551	Screw M6S M8X60 A2 70	3
670	15432	Motor 208-220 3 60 UL	1
678	15435	Motor 400-415 3 50	1
680	15229	Cable retainer PR22,5	1
700	15442	Pole changing switch incl knob	1
710	14602	Screw FSS ST2,9X13 A2 70	2
720	15589	Transformer 208-240v 22-26v UL	1
721	15611	Transformer 400/380V-24 50VA	1
722	15689	Transf. 440-415V 24 100VA 80C	1
730	15814	Overl. rel. RF12400	1
735	15816	Overload RF120630	1
740	15825	Contactore 11BG0910A024	2
750	14630	Screw RTS ST3,5X13 FZB	8
755	15718	Varistor S20K510	1
760	15587	Box CT-841	1
770	15193	Ground plate M4	1
780	14731	Screw RXK-H ST4,8X9,5	6
790	3195	Wiring loom pole changening	1
800	15226	Cable seal 20,4	2
810	3192	Wiring loom electrical box	1
820	3194	Wiring loom motor	1
830	14028	Nut MHM M8	2
840	3117	Base	1
850	14553	Screw M6S M8X70 A2 70	2
860	10327	Wheel 85 RNP	2
870	10374	Washer 3MM nylon	4
880	3109	Shaft lock handle	1
890	3143	Fan plate	1
900	10322	O-ring 236,5X2,4	1
910	10350	Grease for gear box, GB0, 1kg	1

RG-400 FEED CYLINDER

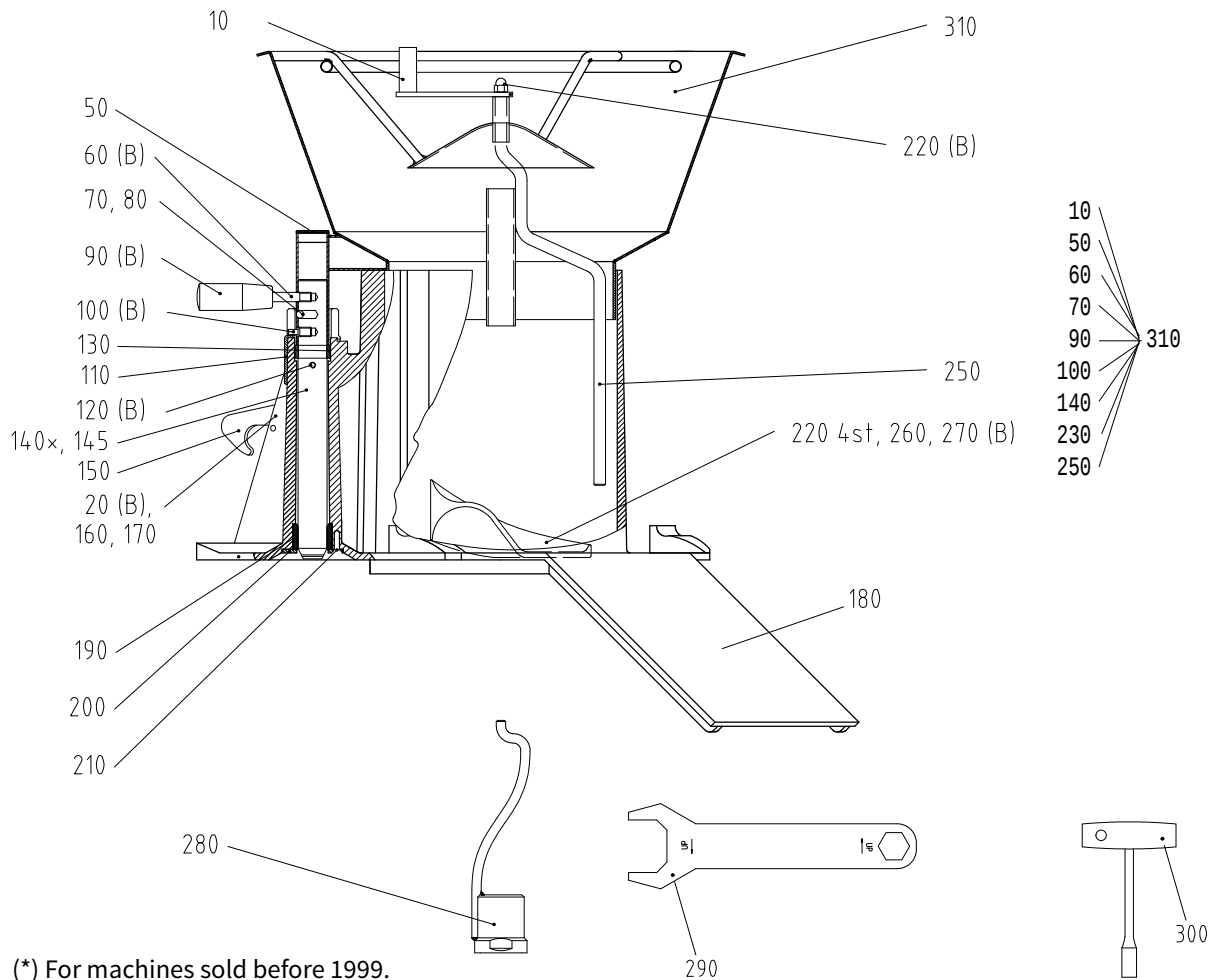
No. on drawing	Item No.	Description	Pcs
10	33305	Slide knob dia. 10X4	1
20	40839	Slide knob	2
30	14714	Screw CSS ST3,5X9,5	1
40	3085	Stopper, 4-tube/push feed att	1
50	3253	Bayonet sleeve	1
60	10334	Spring ST-TFR 0,5X4X35	2
70	14243	Screw MKFS M5X10	1
90	3234	Locking clutch f feed cylinder	1
100	3281	Plastic washer 18-6-2	1
110	10436	Plastic washer 05-6-15-3	1
120	14464	Screw LSKS M6X16	1
130	3076	Bushing 25/34	1
140	3068	Bushing cover	3
150	14682	Screw KFSS ST4,8X13	3
160	3134	Knife	3
170	3233	Nut M5	9
180	14326	Screw MCS M4X16	1
190	14004	Nut M6M M4 A2 70	1



A: LOCTITE NO.243

RG-400 FEED HOPPER

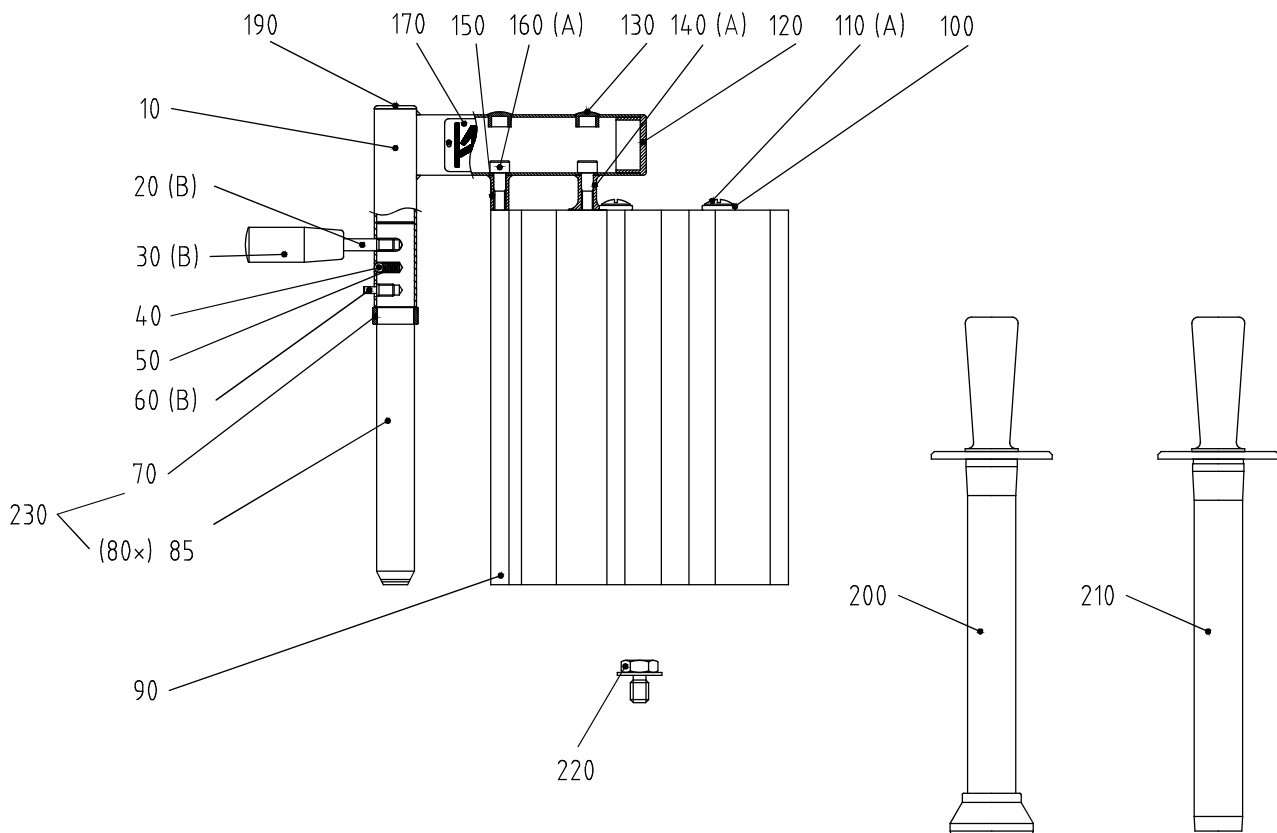
No. on drawing	Item No.	Description	Pcs
10	3311	Agitator arm	1
20	14464	Screw LSKS M6X16	1
50	10345	Plug GL 28 black	1
60	3149	Stud screw	1
70	10454	Ball RB-6.35	1
80	10453	Spring 1X5X17	1
90	10343	Handle I280/65-M8	1
100	3131	Bayonet pin	1
110	3253	Bayonet sleeve	1
120	14243	Screw MKFS M5X10	2
130	3266	Bushing	1
140	3094	Shaft	1
145	37226	Shaft w. bushing	1
150	3234	Locking clutch f feed cylinder	1
160	3281	Plastic washer 18-6-2	1
170	10436	Plastic washer 05-6-15-3	1
180	3039	Feed cylinder for feed hopper	1
190	3076	Bushing 25/34	1
200	3068	Bushing cover	1
210	14682	Screw KFSS ST4,8X13	3
220	14026	Domed head nut MHM M6	5
250	3246	Stirrer for hopper	1
260	3232	Guide	2
270	14865	Stud screw SK6SS A4	4
280	3249	Agitator device complete	1
290	3162	Wrench	1
300	10521	Socket wrench NV10	1
310	33328	Hopper insert complete	1



(*) For machines sold before 1999.

RG-400 4-TUBE INSERT

No. on drawing	Item No.	Description	Pcs
10	3254	Stand	1
20	3149	Stud screw	1
30	10343	Handle I280/65-M8	1
40	10454	Ball RB-6.35	1
50	10453	Spring 1X5X17	1
60	3131	Bayonet pin	1
70	3266	Bushing	1
80	3094	Shaft	1
85	37163	Shaft	1
90	3123	4-tube insert incl plug.	1
100	3251	Washer	2
110	14484	Screw LSKS M8X16	2
120	10329	Plug IR20/40/1,5 S	1
130	10455	Plug IKPT 1715S	2
140	3256	Spacer 25	1
150	3255	Spacer 16	1
160	14395	Screw MC6S M8X40	2
170	3279	Sign warning	1
190	10345	Plug GL 28 black	1
200	3139	Pestle dia. 55	1
210	3138	Pestle dia. 31	1
220	3204	Locking bolt TR12V	1
230	33354	Shaft w. bushing M99	1



A: LOCTITE NO.242
B: LOCTITE NO.243

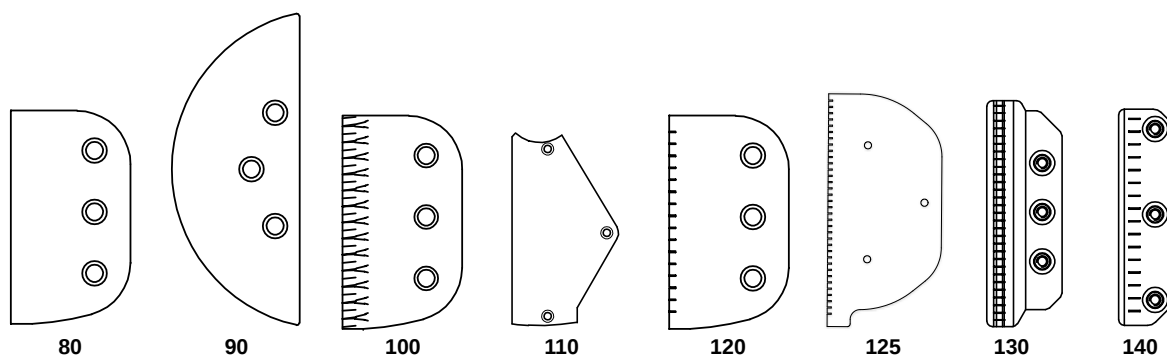
(*) For machines sold before 1999.

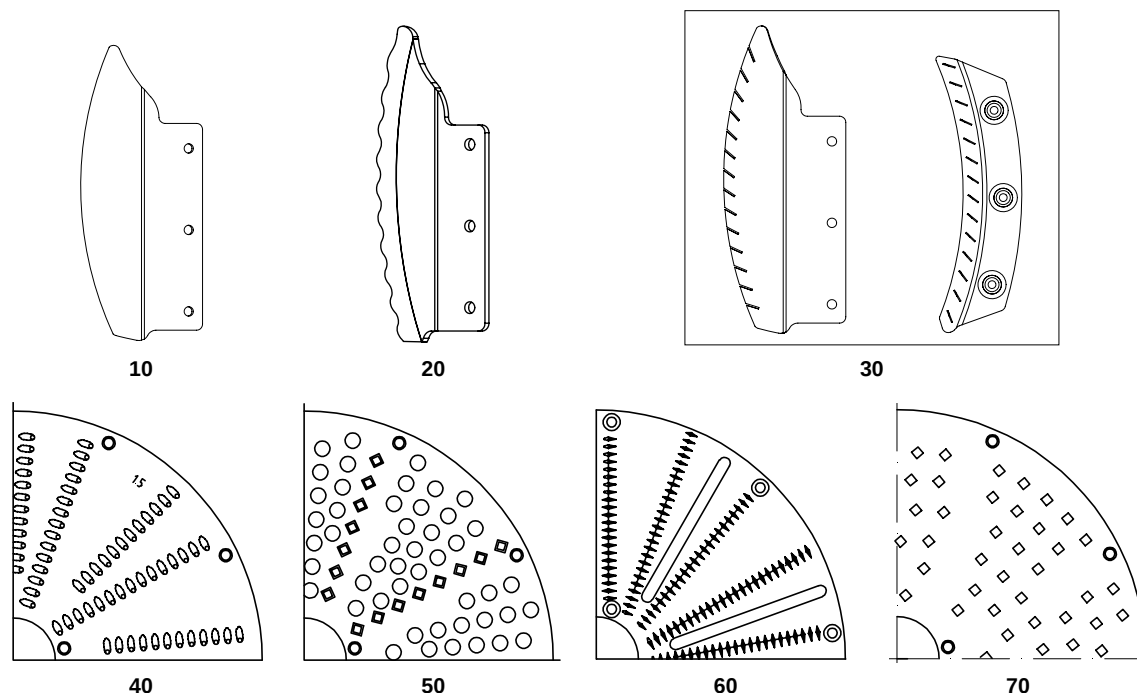
SPARE PARTS CUTTING TOOLS FOR RG-350/RG-400/RG-300i AND RG-400i

Cutting Tool	No. on drawing	Item No.	Description
Slicer	10	63302	Knife, Slicer
Crimping Slicer	20	63300	Knife, Crimping Slicer
Julienne Cutter	30	63336	Kit spare part Julienne 2x2mm
		63356	Kit spare part Julienne 2x6mm
		63358	Kit spare part Julienne 3x3 mm
		63337	Kit spare part Julienne 4x4mm
		63338	Kit spare part Julienne 6x6mm
		63339	Kit spare part Julienne 8x8mm
		63335	Kit spare part Julienne 10x10m
Grater/Shredder	40	87128	Plate for 1.5 mm, Grater
		87129	Plate for 2 mm, Grater
		87130	Plate for 3 mm, Grater
		87131	Plate for 4.5 mm, Grater
		87132	Plate for 6 mm, Grater
		87133	Plate for 8 mm, Grater
		87134	Plate for 10 mm, Grater
Fine Grater	50	87135	Plate, Fine Grater
	60	87136	Plate, Grater Extra Fine
	70	87137	Plate, Hard Cheese Grater

SPARE PARTS CUTTING TOOLS FOR RG-350/RG-400/RG-300i AND RG-400i

Cutting Tool	No. on drawing	Item No.	Description
Standard Slicer / HC Slicer	80	87138	Knife, Standard Slicer
Fine Cut Slicer	90	87139	Knife, Fine Cut Slicer
Crimping Slicer	100	87140	Knife, Crimping Slicer
Soft Slicer	110	87141	Knife, Soft Slicer
Julienne Cutter	130	87142	Kit Knife block, 2.5x2.5 mm
		87143	Kit Knife block, 2.5x6 mm
Julienne Cutter / HC Julienne Cutter	80	87138	Knife, Standard Slicer
	120	87157	Horizontal knife, 2x6 mm
		87145	Horizontal knife, 4x4 mm
		87146	Horizontal knife, 6x6 mm
		87147	Horizontal knife, 10x10 mm
	125	87156	Horizontal knife, 2x2 mm
		87159	Horizontal knife, 2x6 mm
	130	87142	Kit Knife block, 2.5x2.5 mm
		87143	Kit Knife block, 2.5x6 mm
		87148	Kit knife block, 2x2 mm
		87158	Knife block, 2x6 mm
	140	87149	Kit Knife block, 4x4 mm
		87150	Kit Knife block, 6x6 mm
		87151	Kit Knife block, 10x10 mm
HC Julienne Cutter	120	87152	Horizontal knife, 2x2 mm
		87155	Horizontal knife, 2.5x2.5 mm
		87153	Horizontal knife, 8x8 mm
	140	87154	Kit Knife block, 8x8 mm





SPARE PARTS POTATO CHIP GRID AND DICING GRIDS FOR RG-350/RG-400/RG-300i AND RG-400i

Cutting Tool	No. on drawing	Item No.	Description
Potato Chip Grid	150	35734	Compl. knife kit Potato Chip Grid
Center ring	160	62743	Center ring
Ceramic kit for RG-400i	170	37252	Ceramic kit
Complete knife kit for Dicing Grids	180	62431	Compl. kit knives, DG 6 mm
		62432	Compl. kit knives, DG 8 mm
		62433	Compl. kit knives, DG 10 mm
		62434	Compl. kit knives, DG 12 mm
		62435	Compl. kit knives, DG 15 mm
		62436	Compl. kit knives, DG 20 mm
		62437	Compl. kit knives, DG 25 mm
1 meter knife blade for Dicing Grids	190	82331	Knife blade, upper 6 mm, 1 M
		82332	Knife blade, lower 6 mm, 1 M
		82333	Knife blade, upper 8 mm, 1 M
		82334	Knife blade, lower 8 mm, 1 M
		82335	Knife blade, upper 10 mm 1 M
		82336	Knife blade, lower 10 mm, 1 M
		82337	Knife blade, upper 12 mm, 1 M
		82338	Knife blade, lower 12 mm, 1 M
		82339	Knife blade, upper 15 mm, 1 M
		82340	Knife blade, lower 15 mm, 1 M
		82341	Knife blade, upper 20 mm, 1 M
		82342	Knife blade, lower 20 mm, 1 M
		82343	Knife blade, upper 25 mm, 1 M
		82344	Knife blade, lower 25 mm, 1 M
Tool for inner lock ring	200	62449	Tool for inner lock ring

